WIREWOUND CHIP INDUCTORS

SCI0805HQ SERIES

1. PART NO. EXPRESSION :

S C I 0 8 0 5 H Q - 2 N 5 J F

(a) (b) (c) (d) (e)(f)

(a) Series code

(b) Dimension code

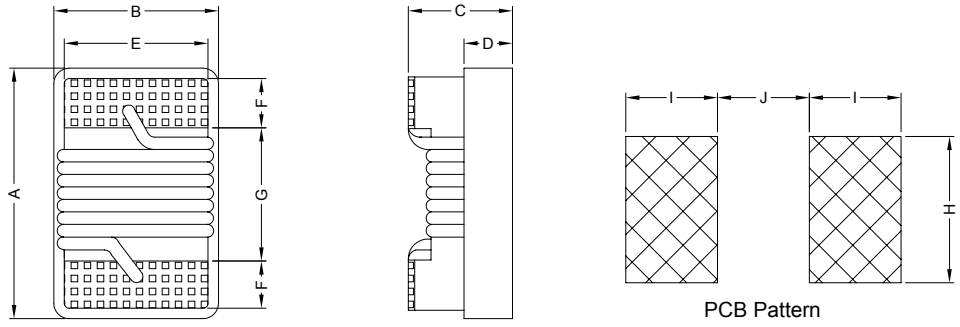
(c) Type code : HQ (High Q factor)

(d) Inductance code : 2N5 = 2.5nH

(e) Tolerance code : G = ±2%, J = ±5%, K = ±10%

(f) F : RoHS Compliant

2. CONFIGURATION & DIMENSIONS :

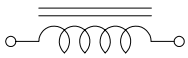


PCB Pattern

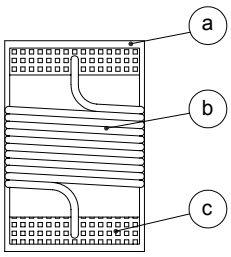
Unit:m/m

A	B	C	D	E	F	G	H	I	J
2.29 Max.	1.73 Max.	1.52 Max.	0.51 Ref.	1.27 Ref.	0.44 Ref.	1.02 Ref.	1.78 Ref.	1.02 Ref.	0.76 Ref.

3. SCHEMATIC :



4. MATERIALS :



(a) Core : Ceramic U core

(b) Wire : Enamelled Copper Wire

(c) Terminal Metallization : Ag + Ni + Au

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22.06.2010

5. GENERAL SPECIFICATION :

a) Storage temp. : -25°C to +80°C

b) Operating temp. : -40°C to +125°C

c) Temperature rise : 40°C Max.

d) Rated current : Base on temp. rise & ΔL/L0A=10% Max.

e) Resistance to solder heat : 260°C.10sec

6. ELECTRICAL CHARACTERISTICS :

Part No.	Tolerance Available	L (nH)	Test Freq (MHz)	Q Min.	Q Test Freq (MHz)	SRF (MHz) Min.	DCR (Ω) Max.	IDC (mA) Max.
SCI0805HQ-2N5□F	K, J	2.5	250	80	1500	6000	0.020	1600
SCI0805HQ-5N6□F	K, J	5.6	250	98	1500	6000	0.035	1600
SCI0805HQ-6N2□F	K, J	6.2	250	88	1000	4750	0.035	1600
SCI0805HQ-6N8□F	K, J	6.8	250	80	1000	4400	0.035	1600
SCI0805HQ-8N2□F	K, J	8.2	250	75	1000	3000	0.075	1000
SCI0805HQ-12N□F	K, J	12	250	80	1000	3000	0.045	1600
SCI0805HQ-16N□F	K, J, G	16	250	72	500	2950	0.060	1500
SCI0805HQ-18N□F	K, J, G	18	250	75	500	2550	0.060	1400
SCI0805HQ-20N□F	K, J, G	20	250	70	500	2050	0.055	1400
SCI0805HQ-27N□F	K, J, G	27	250	75	500	2000	0.070	1300
SCI0805HQ-30N□F	K, J, G	30	250	65	500	1950	0.095	1200
SCI0805HQ-39N□F	K, J, G	39	250	65	500	1600	0.110	1100
SCI0805HQ-48N□F	K, J, G	48	200	65	500	1400	0.095	1200
SCI0805HQ-51N□F	K, J, G	51	200	65	500	1400	0.120	1000

Inductance tolerance :

□ : G : ±2%

J : ±5%

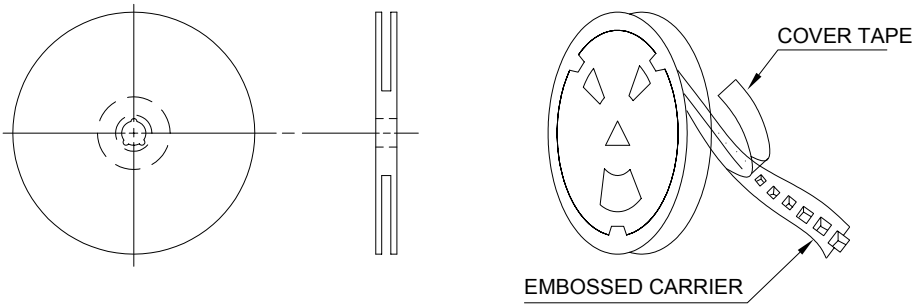
K : ±10%

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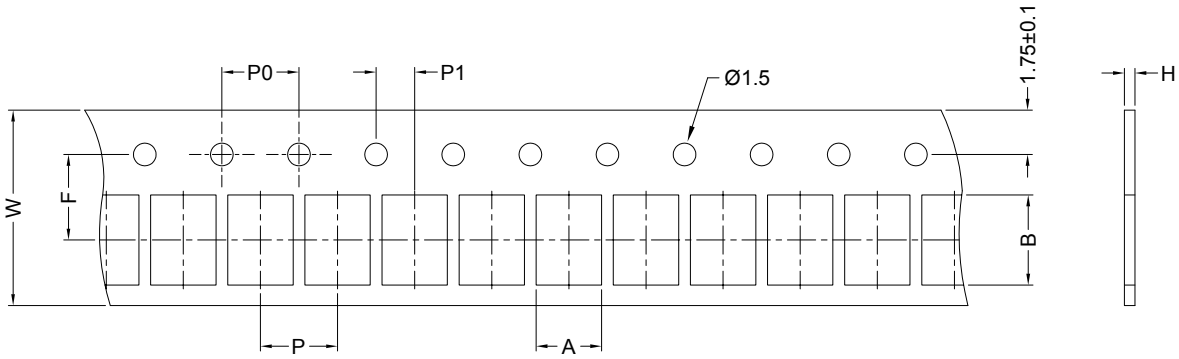
NOTE : Specifications subject to change without notice. Please check our website for latest information.

7. PACKAGING INFORMATION :

Reel Configuration :



Paper Tape :



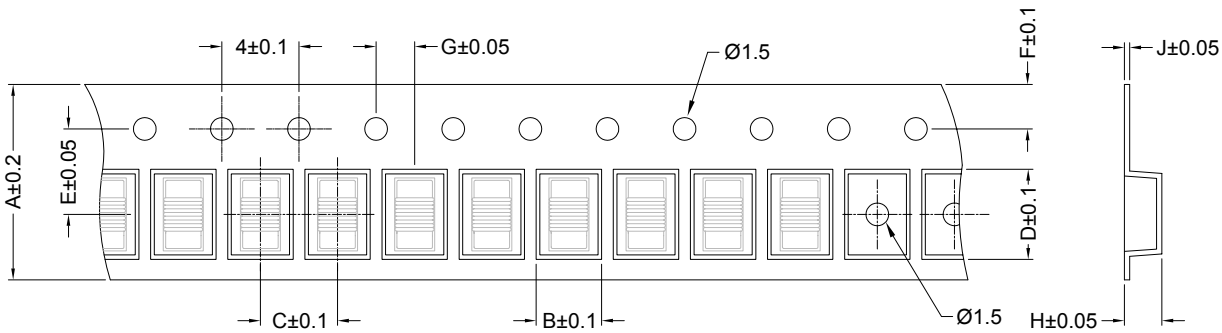
Dimension (unit: mm)

Series	A	B	H	F	P	P0	P1	W	Qty
SCI0402S	0.72	1.19	0.60	3.50	4.00	4.00	2.00	8.00	4000pcs / reel
SCI0603S	1.35	1.95	0.95	3.50	4.00	4.00	2.00	8.00	4000pcs / reel

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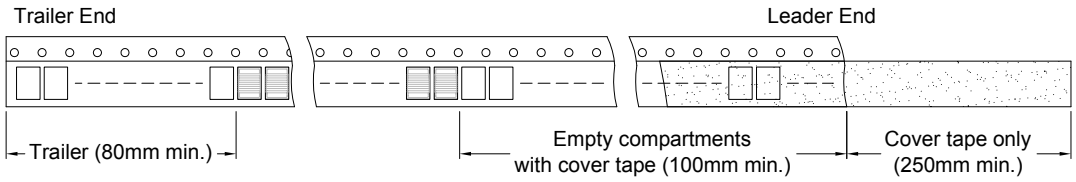
Embossed Carrier Tape :



Dimension (unit: mm)

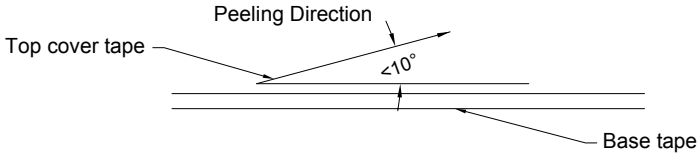
Series	A	B	C	D	E	F	G	H	J	Qty
SCI0805S	8	1.85	4	2.30	3.5	1.75	2	1.45	0.23	2000pcs / reel
SCI0805LP	8	1.80	4	2.30	3.5	1.75	2	0.90	0.23	2000pcs / reel
SCI0805HQ	8	1.85	4	2.30	3.5	1.75	2	1.45	0.23	2000pcs / reel
SCI1008S	8	2.70	4	2.80	3.5	1.75	2	2.00	0.23	2000pcs / reel
SCI1008LP	8	2.70	4	2.80	3.5	1.75	2	1.50	0.23	2000pcs / reel
SCI1008HQ	8	2.70	4	2.80	3.5	1.75	2	2.00	0.23	2000pcs / reel

Leader/Trailer Tape :



Peel-off Force :

Peel-off force should be in the range of 0.1N~0.7N at a peel-off speed of 300±10mm/min.



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8. ENVIRONMENTAL CHARACTERISTICS :

Electrical Performance Test :

ITEM		SPECIFICATION	TEST CONDITIONS / TEST METHODS
1	Inductance	Refer to Electrcal Characteristics List	HP4291B
2	Q		HP4291B
3	SRF		HP8753D
4	DC Resistance Rdc		Mico-Ohmmeter (GOM-801G)
5	Rated Current IDC		The device should be REFLOW soldered (230±5°C for 10 seconds) to a tinned copper subs rate. A dynamiter
6	Over Load Test	After test, inductors shall have no evidence of electrical and mechanical damage	Applied 2 times of rated allowed DC current to inductor for a period of 5 minute.
7	Withstanding Voltage Test	After test, inductors shall have no evidence of electrical and mechanical damage	AC voltage of 500VAC applied between inductors terminal and case for 1 minute.
8	Insulation Resistance Test	1000 MOhm min.	100VDC applied between inductor terminal and case

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Mechanical Performance Test :

ITEM		SPECIFICATION	TEST CONDITIONS / TEST METHODS
1	Vibration	Appearance : No damage L change : within ±5% Q change : within ±10%	Test device shall be soldered on the substrate Oscillation Frequency : 10 to 55 to 10Hz for 1 min. Amplitude : 1.5mm Time : 2hrs for each axis (X, Y, Z), total 6hrs.
2	Resistance to Soldering Heat	Appearance : No damage L change : within ±5% Q change : within ±10%	Pre-heating : 150°C, 1 min Solder Composition : Sn/Pb=63/67 Solder Temperature : 230±5°C Immersion Time : 20±2sec Solder Temperature : 260±5°C Immersion Time : 5±2sec
3	Component Adhesion (Push Test)	1 lbs. For 0402 2 lbs. For 0603 3 lbs. For the rest	The device should be REFLOW soldered (230±5°C for 10 seconds) to a tinned copper subs rate. A dynamiter force gauge should be applied to the side of the conponent. The device must withstand a minimum force of 2 or 4 pounds without a failure of the termination attached to component.
3	Component Adhesion (Push Test)	The electrodes shall be at least 90% covered with new solder coating.	Pre-heating : 150°C, 1min Solder Composition : Sn/Pb=63/67 Solder Temperature : 230±5°C Immersion Time : 4±1sec
4	Drop Test	After test, the chip inductor don't fell of broke on the P.C.Board	Drop 1 time for each face and 1 time for each corner. Total drop 10 times. Drop Height : 100cm Drop Weight : 125g
5	Solderability Test	The terminal should at least be 90% covered with solder	after fluxing (alpha 100 or equiv), inductor shall be dipped in a melted solder bath at 232±5°C for 5 seconds.
6	Resistance to solvent test	There shall be no case of deformation change in appearance of obliteration of marking	MIL-STD202F, METHOD 215D

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Climatic Test :

<table>
<tr><th colspan="2">ITEM</th><th>SPECIFICATION</th><th>TEST CONDITIONS / TEST METHODS</th></tr>
<tr><td>1</td><td>Temperature Characteristics</td><td rowspan="6">Appearance : No damage
L change : within ±10%
Q change : within ±20%</td><td>-40°C ~ +125°C</td></tr>
<tr><td>2</td><td>Humidity Resistance</td><td>Temperature : 40±2°C
Relative Humidity : 90~95%
Time : 96hrs ±2hrs
Measured after exposure in the room condition for 2hrs</td></tr>
<tr><td>3</td><td>Low Temperature Storage Test</td><td>Temperature : -40±2°C
Time : 48±2hrs
Inductors are to be tested after 1 hour at room temperature.</td></tr>
<tr><td>4</td><td>Thermal Shock Test</td><td>One cycle :
<table>
<tr><th>Step</th><th>Temperature (°C)</th><th>Time (min)</th></tr>
<tr><td>1</td><td>-25±3</td><td>30</td></tr>
<tr><td>2</td><td>25±2</td><td>15</td></tr>
<tr><td>3</td><td>85±3</td><td>30</td></tr>
<tr><td>4</td><td>25±2</td><td>15</td></tr>
</table>
Total : 5 cycles</td></tr>
<tr><td>5</td><td>High Temperature Storage Test</td><td>Temperature : 125±2°C
Time : 48±2hrs
Load : Allowed DC current</td></tr>
<tr><td>6</td><td>High Temperature Load Life Test</td><td rowspan="2">There should be no evidence of short of open circuit.</td><td>Temperature : 85±2°C
Time : 1000±12hrs
Load : Allowed DC current</td></tr>
<tr><td>7</td><td>Humidity Load Life</td><td>Temperature : 40±2°C
Relative Humidity : 90~95%
Time : 1000±12hrs
Load : Allowed DC current</td></tr>
</table>

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